

EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE
1. PURPOSE 目的

Define the packaging specification and packaging method of EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE.

订定 EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
1717587-3/4	EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE STANDARD TYPE
1717379-1/4	EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE REVERSE TYPE
1717254-1/4	EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE STANDARD TYPE
1565918-1/4	EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE REVERSE TYPE
1565917-1/4	EMBOSS ASSY FOR DDR SODIMM SOCKET 200POS PROFILE STANDARD TYPE

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size	Usage
INNER	7-912073-1	E/T LEAF BATTERY	88W	5.44 MR/150
	(1-1533151-9)	PS TAPE	88W	(5.712 MR/150)
	(912077-5)	PAPER REEL	330X156X89	1/150
	972366-8	COVER TAPE	82.4W	6.667 MR/150
	623865-4	INNER LABEL	102X51	1/150
MIDDLE	-	-	-	-
OUTER	912032-1	SHIPPING BOX	338X335X208	1/300
	110455-2	AIR CAP	328X328X12	2/300
	623865-1	OUTER LABEL	101X101	1/300

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	Tape	Tape

 DR
Sam Wu

 CHK
Mickey Wen

 APVD
Ansin Yang

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	150 pcs/reel	-	300 pcs/box

5. PACKING METHOD 包装方法

5.1. Fix a paper reel on machine.

将一个纸卷盘安装在收料器上。

5.2. Reel one circle cover tape and about 10 pockets of empty carrier sealed with cover tape onto reel core.

在卷盘的中心先卷一圈胶布，然后再空卷10个空pocket的编带和胶布。

5.3. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

注：1)、当达到包装数量，即 150 pcs 时，再让其走完剩余的编带和胶布(但不得少于300mm)；最后再用胶布绕一圈。

2)、包装方法(产品放入Carrier Tape 的方向及包好后产品引出的方向)请严格参照成品图纸。

5.4. Stick the end of cover tape.

用胶带贴住胶布末端。

5.5. Take off the reel, place an inner label on the reel full of products.

取下卷盘放好，在卷盘一侧贴一内标签。

5.6. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.7. Place one piece of air cap on the bottom of box, bubble facing down.

将一块气泡垫放入箱底，气泡面朝下。

5.8. Place 2 reels have inner packaged to the top of air cap.

将二个已包装好的卷盘放在气泡垫的上面。

注：贴有标签的一面朝上。

5.9. Place one piece of air cap, bubble facing up.

在卷盘的上面放一块气泡垫，气泡面朝上。

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。