

Header, MATE-N-LOK*, Mini-Universal**1. SCOPE**

1.1. Content

This specification covers performance, tests and quality requirements for MATE-N-LOK* mini-universal headers.

1.2. Qualification

When tests are performed on the subject product line, procedures specified in Figure 1 shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

1.3. Qualification Test Results

Successful qualification testing on the subject product line was completed on 16Jul96. The test file number for this testing 501-402. This documentation is on file at and available from Engineering Practices and Standards (EPS).

2. APPLICABLE DOCUMENTS

The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, the latest edition of the document applies. In the event of conflict between the requirements of this specification and the product drawing, the product drawing shall take precedence. In the event of conflict between the requirements of this specification and the referenced documents, this specification shall take precedence.

2.1. Tyco Electronics Documents

- 109-1: General Requirements for Test Specifications
- 109 Series: Test Specifications as indicated in Figure 1
- 114-16017: Application Specification
- 501-402: Qualification Test Report

3. REQUIREMENTS

3.1. Design and Construction

Product shall be of the design, construction and physical dimensions specified on the applicable product drawing.

3.2. Materials

Materials used in the construction of this product shall be as specified on the applicable product drawing.

3.3. Ratings

- Voltage: 600 volts AC DC
- Current: See Figure 4 for applicable current carrying capability
- Temperature: -55 to 105°C

3.4. Performance and Test Description

Product is designed to meet the electrical, mechanical and environmental performance requirements specified in Figure 1. Unless otherwise specified, all tests shall be performed at ambient environmental conditions per Test Specification 109-1.

3.5. Test Requirements and Procedures Summary

Test Description	Requirement	Procedure
Examination of product.	Meets requirements of product drawing and AMP Spec 114-16017.	Visual, dimensional and functional per applicable quality inspection plan.
ELECTRICAL		
Termination resistance.	10 milliohms maximum initial. 20 milliohms maximum final.	AMP 109-6-1. Subject mated contacts assembled on test board to 50 mv maximum open circuit at 100 ma maximum. See Figure 3.
Insulation resistance.	1000 megohms minimum initial. 100 megohms minimum final.	AMP Spec 109-28-4. Test between adjacent circuits of free hanging connector mated with header.
Dielectric withstanding voltage.	1.5 kvac at sea level.	AMP Spec 109-29-1. Test between adjacent circuits of free hanging connector mated with header.
Temperature rise vs current.	30°C maximum temperature rise at specified current.	AMP Spec 109-45-1. Measure temperature rise vs current. See Figure 4.
MECHANICAL		
Solderability.	Solderable area shall have minimum of 95% solder coverage.	AMP Spec 109-11-3. Subject contacts to solderability.
Vibration, sinusoidal.	No discontinuities of 10 microseconds or longer duration. See Note.	AMP Spec 109-21-1. Subject mated samples to 10-55-10 Hz traversed in 1 minute at .06 inch total excursion. 2 hours in each of 3 mutually perpendicular planes. See Figure 5.
Physical shock.	No discontinuities of 10 microseconds or longer duration. See Note.	AMP Spec 109-26-7. Subject mated samples to 50 G's sawtooth shock pulses of 11 milliseconds duration. 3 shocks in each direction applied along 3 mutually perpendicular planes, 18 total shocks. See Figure 5.

Figure 1 (cont)

Test Description	Requirement	Procedure
Durability.	See Note.	AMP Spec 109-27. Mate and unmate samples for 20 cycles at maximum rate of 500 cycles per hour.
Mating force.	1.5 pounds maximum per circuit.	AMP Spec 109-42, Condition A. Measure force necessary to mate samples without locking latches at maximum rate of .5 inch per minute.
Unmating force.	.15 pound minimum per circuit.	AMP Spec 109-42, Condition A. Measure force necessary to unmate samples without locking latches at maximum rate of .5 inch per minute.
Housing lock strength.	6 pounds minimum.	AMP Spec 109-50. Determine housing lock strength at maximum rate of .5 inch per minute.
ENVIRONMENTAL		
Thermal shock.	See Note.	AMP Spec 109-22. Subject mated samples to 25 cycles between -55 and 105°C.
Humidity-temperature cycling.	See Note.	AMP Spec 109-23-4, Condition B. Subject samples mated with header to 10 cycles between 25 and 65°C at 95% RH with -10°C cold shock.
Temperature life.	See Note.	AMP Spec 109-43. Subject mated samples to temperature life at 105°C for 580 hours.

NOTE

Shall meet visual requirements, show no physical damage and shall meet requirements of additional tests as specified in Test Sequence in Figure 2.

Figure 1 (end)

3.6. Product Qualification and Requalification Test Sequence

Test or Examination	Test Group (a)			
	1	2	3	4
	Test Sequence (b)			
Examination of product	1,9	1,9	1,9	1,3
Termination resistance	3,7	2,7		
Insulation resistance			2,6	
Dielectric withstanding voltage			3,7	
Temperature rise vs current		3,8		
Solderability				2
Vibration	5	6		
Physical shock	6			
Durability	4			
Mating force	2			
Unmating force	8			
Housing lock strength			8	
Thermal shock			4	
Humidity-temperature cycling		4(c)	5	
Temperature life		5		

NOTE

- (a) See paragraph 4.1.A.
- (b) Numbers indicate sequence in which tests are performed.
- (c) Precondition samples with 5 cycles durability.

Figure 2

4. QUALITY ASSURANCE PROVISIONS

4.1. Qualification Testing

A. Sample Selection

Samples shall be prepared in accordance with applicable Instruction Sheets and shall be selected at random from current production. All test groups shall each consist of 5 random connector assemblies. All contacts shall be crimped to appropriate test conductors per Application Specification 114-16017.

B. Test Sequence

Qualification inspection shall be verified by testing samples as specified in Figure 2.

4.2. Requalification Testing

If changes significantly affecting form, fit or function are made to product or manufacturing process, product assurance shall coordinate requalification testing, consisting of all or part of original testing sequence as determined by development/product, quality and reliability engineering.

4.3. Acceptance

Acceptance is based on verification that product meets requirements of Figure 1. Failures attributed to equipment, test setup or operator deficiencies shall not disqualify product. When product failure occurs, corrective action shall be taken and samples resubmitted for qualification. Testing to confirm corrective action is required before resubmittal.

4.4. Quality Conformance Inspection

The applicable quality inspection plan will specify sampling acceptable quality level to be used. Dimensional and functional requirements shall be in accordance with applicable product drawing and this specification.

This product has been recognized under Component Recognition Program of Underwriters Laboratories Inc., Electrical File Number E-28476 and certified by Canadian Standards Association, Certificate Number LR-38721.

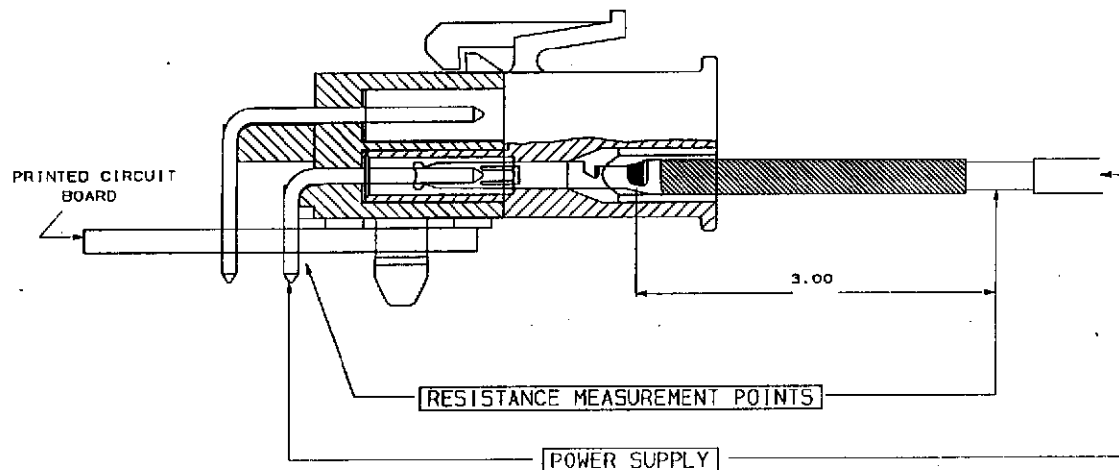


Figure 3
Termination Resistance Measurement Points

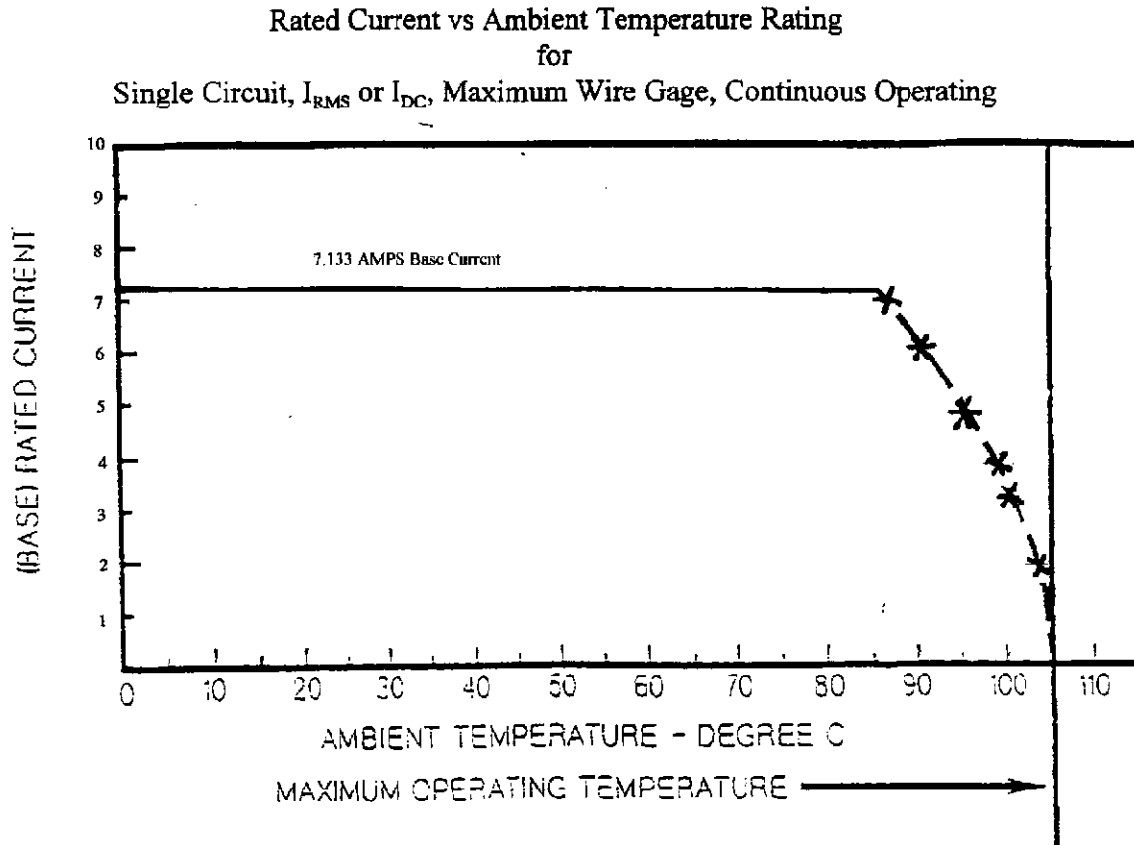


Figure 4A
Current Carrying Capability

Percent Connector Loading Mini UMNL 24 Position Dual Row Wire to Board	Wire Size AWG			
	26	22	20	18
	Multiplication Factor (F)			
Single Contact	.512	.694	.826	1.0
50	.296	.401	.477	.578
100	.237	.321	.381	.462

NOTE To determine the acceptable current carrying capacity for the percentage connector loading and wire gage indicated, use the Multiplication Factor (F) from the above chart and multiply it times the Base Rated Current for a single circuit at the maximum ambient operating temperature as shown in Figure 4A.

Figure 4B
Current Rating

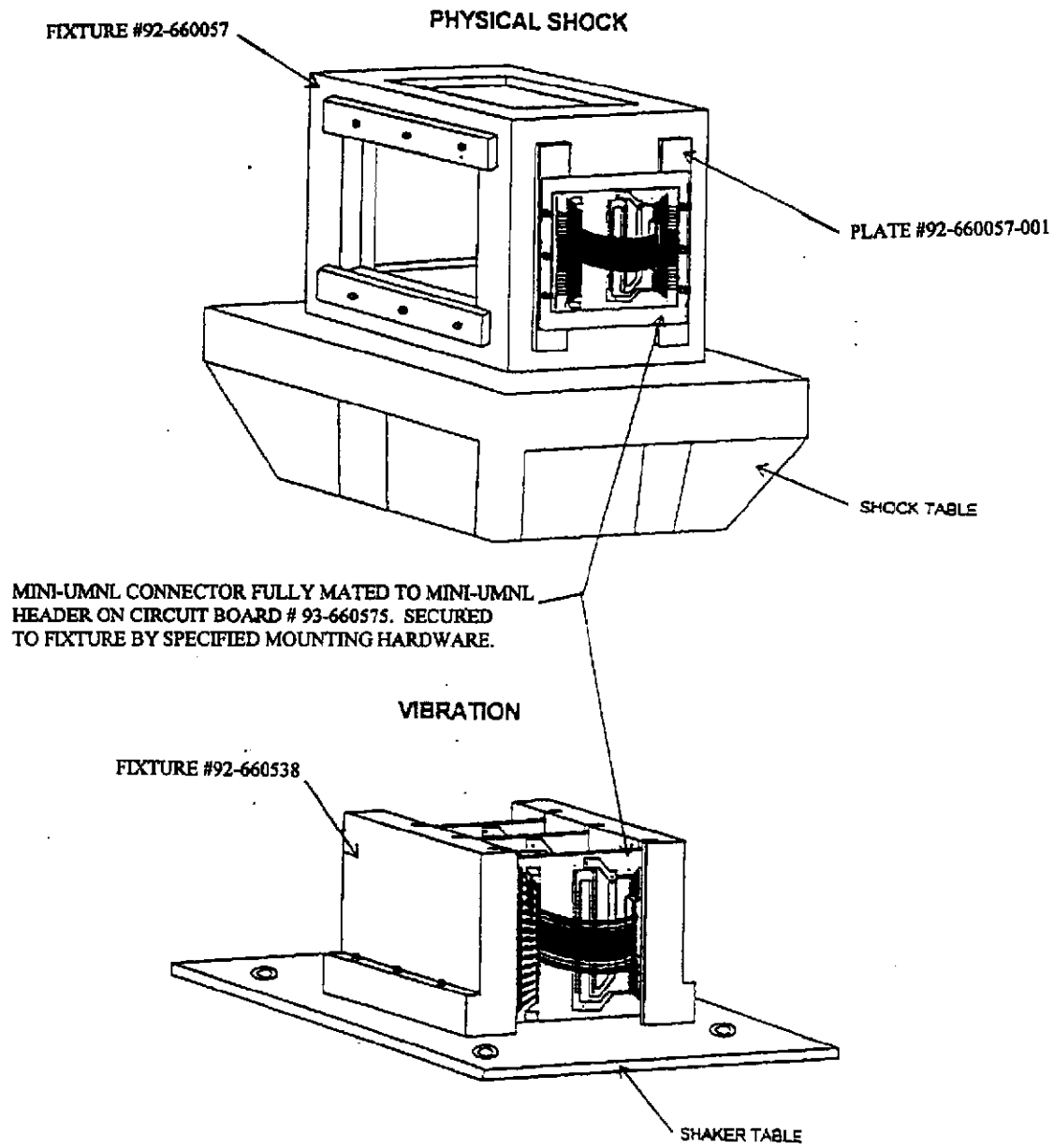


Figure 5
Vibration & Physical Shock Mounting Fixture